

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) A method for producing a mascara containing a fibre fiber component ~~components, wherein an oil~~ phase comprising
  - (a) mixing waxes, oils, pigments an oil phase comprising wax, oil, pigment and at least one oil-soluble or oil-dispersible polymer or copolymer ~~is mixed~~ with an aqueous phase at 65-78°C until complete emulsification, ~~and~~
    - (b) mixing the ~~aforesaid~~ emulsion of step (a) ~~is mixed~~ at 50-70 °C by stirring with a homogeneous, alcohol-free mixture of ~~fibres~~ fiber and liquid synthetic wax, liquid polyethylene or mixtures thereof, which has been prepared at between 18 and 25°C and
    - (c) stirring at 12-20 rpm.
2. (Currently Amended) The method according to claim 1, wherein said at least one oil-soluble or oil-dispersible polymer or copolymer is ~~selected from the group consisting of~~ copolymers a copolymer of maleic anhydride, an isopropylmaleate ~~and~~ or olefin ~~monomers~~ monomer having between 30 and 45 carbon atoms; a copolymer copolymers of vinylpyrrolidone and long-chain alpha-olefins; a copolymer copolymers of adipic acid with fumaric acid, phthalic acid and tricyclodecane dimethiconol; a copolymer copolymers of adipic acid, cyclohexanedimethanol, maleic anhydride, neopentyl glycol and trimellitic anhydride ~~monomer~~ monomers; a copolymer copolymers of adipic acid and a PPG-10 ~~monomer~~ monomers; polyethylene; butadiene/isoprene copolymers; copolymers of ethyl esters or butyl esters of PVM/MA copolymers; Tricontanyl PVP; C20-40 Acid (and) Polyethylene; PVP/Eicosene; Bis-Diglyceryl Polyacyladipate-1; Polyvinyl Octadecyl Ether; ~~and~~ or a mixture mixtures thereof.
3. (Currently Amended) The method according to claim 2, wherein said at least one oil-soluble or oil-dispersible polymer or copolymer is ~~selected from the group consisting of~~ Tricontanyl PVP, C20-40 Acid (and) Polyethylene, PVP/Eicosene ~~and mixtures~~ or a

mixture thereof.

4. (Currently Amended) The method according to Claim 1, wherein ~~as said~~ fiber is polyester ~~fibres~~, rayon ~~fibres~~, nylon ~~fibres~~, cotton ~~fibres~~, Teflon ~~fibres~~ and ~~or~~ spandex preferably Lyera<sup>®</sup> ~~fibres are used.~~
5. (Currently Amended) The method according to Claim 1, wherein the ~~used~~ fibers have fiber has an average length of between 4 and 4.5 ~~4,5~~ mm.
6. (Currently Amended) The method according to Claim 1, wherein ~~the~~ said waxes used in the oil phase ~~wax is a~~ are natural or synthetic ~~waxes~~ wax which ~~are~~ is solid at 25°C and below, preferably beeswax, ozokerite, carnauba wax, candelilla wax, wool wax, hard paraffin, ceresin, silicone wax, polyethylene glycol waxes or polyethylene glycol glycol ester waxes.
7. (New) The method according to claim 4, wherein said fiber is spandex.
8. (New) The method according to claim 6, wherein said oil phase wax is beeswax, ozokerite, carnauba wax, candelilla wax, wool wax, hard paraffin, ceresin, silicone wax, a polyethylene glycol wax or a polyethylene glycol glycol ester wax.
9. (New) A method according to claim 1 wherein said oil phase comprises 0.5 to 7 % by weight of at least one oil-soluble or oil-dispersible polymer or copolymer and 0.5 to 10 % by weight of a pigment.
10. (New) A method according to claim 1, where in said emulsion of step (a) is mixed with 0.3 to 10 % by weight of a natural or synthetic fiber and 1 to 10 % by weight of a liquid synthetic wax.

11. (New) The method of claim 1, wherein no water-soluble or water-dispersible hydrophilic polymers, film-forming agents, thickeners or clays are added to the mascara.
12. (New) A method according to claim 1, wherein said fibers are premixed with liquid synthetic wax before incorporation into the emulsion of step (a).